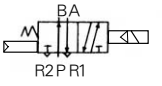
Series ***DS5000***

Rubber Seal 5 Port Pilot Type • Body Ported Type

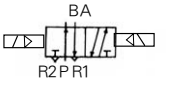
- COMPACT SIZE AND LIGHT WEIGHT
- LARGE FLOW CAPACITY
- LOW POWER CONSUMPTION
- DESIGNED FOR NON-LUBRICATED SERVICE

Symbol

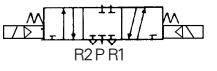
Single DS5120



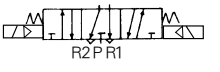
Double DS5220



Closed Center DS5320



Exhaust Center DS5420



How to Order

U DS5 1 2 0 – 1 G ○ – 0 3 - ○ - XWL＊＊

1 2 3 4 5 6 7 8 9 10

1 DS5000 Series
Blank : Metric(PT)
U : NPT(UNF)

2 Type of Actuation
1 : 2 Position Single Solenoid
2 : 2 Position Double Solenoid
3 : 3 Position Closed Center
4 : 3 Position Exhaust Center

3 Body Type
2 : For 20 Type Manifold, Body Ported

4 Body Option
0 : Standard
3 : Common Exhaust for Main valve and Pliot valve

5 Voltage
1 : AC100V, 50/60Hz
2 : AC200V, 50/60Hz
3 : AC120V, 50/60Hz
4 : AC240V, 50/60Hz
5 : DC24V
6 : DC12V
7 : DC6V

6 Electrical Entry/Indicator Light and Surge Suppressor
G : Grommet(Lead wire length 12 inch)
DZ : DIN Connector With Indicator light and Surge suppressor
D : DIN Connector

7 Manual Override
Blank : Non-locking Push type
C : Knob locking type

8 Port Size(SUP., CYL')
02 : 1/4″
03 : 3/8″
04 : 1/2″
(Exhaust Port 3/8″)

9 Special Option
Blank : Standard type
XC16 : Copper-free

10 Length of lead wire
Blank :300mm(standard)
XWL01 : 100mm
XWL02 : 200mm
⋮
XWL20 : 2000mm
Other lengh: Contact us

Pilot Valve Assembly

SC2 - 1 G ○ - 50 - ○ - XWL＊＊

1 2 3 4 5

1 Voltage
1 : AC100V, 50/60Hz
2 : AC200V, 50/60Hz
3 : AC120V, 50/60Hz
4 : AC240V, 50/60Hz
5 : DC24V
6 : DC12V
7 : DC6V
8 : AC24V, 50/60Hz
9 : Other

2 Electrical Entry/Indicator Light and Surge Suppression
G : Grommet (Lead wire length 12 inch)
DZ : DIN Connector With Indicator light and Surge suppressor
D : DIN Connector

3 Manual Override
Blank : Non - locking Push type
C : Knob locking type

4 Special Option
Blank : Standard type
XC16 : Copper-free

5 Length of lead wire
Blank :300mm(standard)
XWL01 : 100mm
XWL02 : 200mm
⋮
XWL20 : 2000mm
Other lengh: Contact us

DS Terminal Box How to Order

DS5120-61-2005- code
1

1 Code

Symbol	Voltage
1	AC 100V
2	AC 200V
3	AC 120V
4	AC 240V
5	DC 24V
6	DC 12V
7	DC 6V
8	Others (DV100V/AC24V)

Precautions.

Be sure to read before handling. Refer to (Page. B-62) for safety instruction and common.

Specifications

Fluid		Air
Operating Pressure Range	2 Position Single/3 Position	0.15~0.9 MPa(21~128 PSI)
	2 Position Double	0.1~0.9 MPa(14~128 PSI)
Ambient and Fluid Temperature		Max. 50℃(122℉)
Response Time	2 Position Single/Double	40ms or less {0.5 MPa}
	3 Position	50ms or less {0.5 MPa}
Max. Operea-ting Frequency	2 Position Single/Double	5 C/S
	3 Position	3 C/S
Lubrication		Not required
Manual Override		Non-Locking Push Type, Knob locking type
Mounting Position		Free
Impact/Vibration Resistance		30G/5G(8.3~2000Hz)
Enclosure		Dust Proof(IP67)

Electrical entry			Grommet, DIN Connector
Coil Voltages	AC 50/60Hz		100 VAC, 200 VAC, 120 VAC, 240 VAC, AC24V
	DC		6 VDC, 12 VDC, 24 VDC
Allowable Voltage			-15~+10% of Rated Voltage
Power consumption	AC	Inrush	5.6VA(50Hz), 5.0VA(60Hz)
		Holding	3.4VA(50Hz), 2.3VA(60Hz)
	DC		1.8W/2W(With LED)
Indicator Light/Surge Suppressor Circuit	AC		LED, Varistor
	DC		LED, Varistor

※ If provided, use Turbine Oil 0.1(ISO VG #32)

Model

inch(mm)

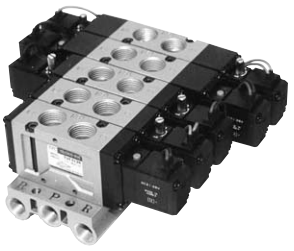
Piping	Type	Position Solenoid	(1)Port size Rc(PT)/NPT (SUP,CYL.)	Effective orifice inch²(Cv factor) 3/8″	1/2″	(2)Weight · kgf(lbs) 3/8″	1/2″
Body ported	DS5120-○○-02/03/04	2/Single	1/4" 3/8″ · 1/2″	50(2.8)	58(3.2)	0.38(0.84)	0.37(0.82)
	DS5220-○○-02/03/04	2/Double		50(2.8)	58(3.2)	0.48(1.06)	0.47(1.04)
	DS5320-○○-02/03/04	3/Closed Center		40(2.5)	45(2.5)	0.59(1.30)	0.58(1.28)
	DS5420-○○-02/03/04	3/Exhaust Center		43(2.4)	48(2.7)	0.59(1.30)	0.58(1.28)

(1) Body Ported Valve can be mounted directly on (Manifold, type/B, Common exhaust)
(2) Exhaust Port is only 3/8″
(3) In case of Body Ported type. Exhaust Port is only 3/8"

Model for Manifold

Model	Type		Exhaust	A, B(CYL')Port
DS5○20-○○-03/04	B Mount	20	Common	Valve

Manifold



DSM5-20-051

Manifold Specifications

inch(mm)

Manifold type	B Mount
Exhaust	Common Exhaust
Maximum Stations	10 Stations

Manifold Type	Model	Exhaust Port	Piping/Port location			Port Size Rc(PT)/NPT			Applicable Valve
			P	R	A,B	P	R	A,B	
B Mount	DSM5-20	Common	Side	Side	Top	3/8″	3/8″	3/8″,	DS5○20
			Base	Base	Valve	1/2″		1/2″	

How to Order Manifold Base

U DSM5 — 20 — ○ 05 1

1 2 3 4 5

1 Manifold for DS5000 series
Blank : Metric(PT)
U : NPT(UNF)

2 Manifold Specifications
Code : 20 - For Body Ported Valve
Port location for CYL' port : Valve
Port size for EXH.
P : 1/2″
R : 3/8″
Applicable : DS5○20

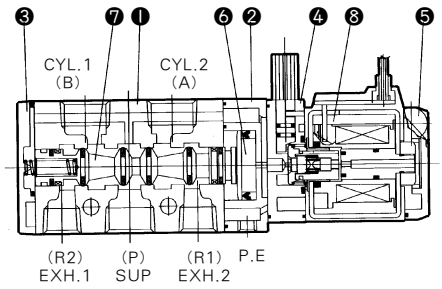
3 Thread
Blank : Rc(PT)
G : Rc(PF)

4 Stations
02 : 2 Stations
⋮ ⋮
10 : 10 Stations

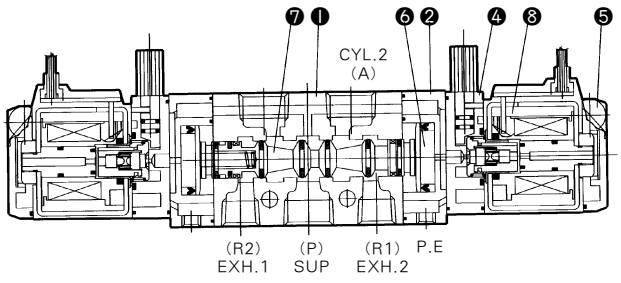
5 Component Symbol
Code : 1
Passage
P(SUP) : Common
P(EXH) : Common
Piping
A,B(CYL') : Top
Applicable manifold type : 20

Construction/Parts List

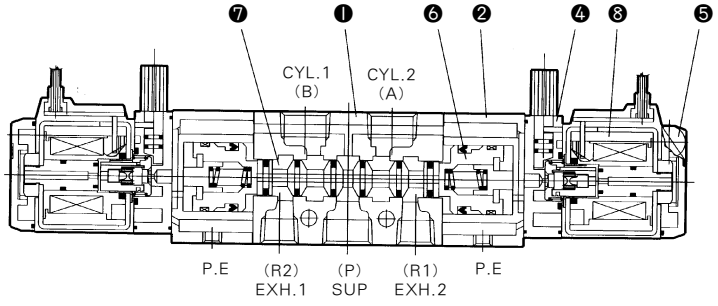
Single Solenoid



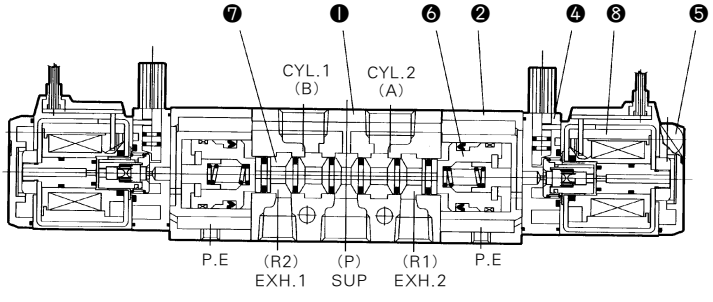
Double Solenoid



3 Position Closed Center



3 Position Exhaust Center



Main Parts

No.	Description	Material	Notes
❶	Body	Aluminum Die Casting	Metallic Paint
❷	Adapter Piate	Aluminum Die Casting	Black Paint
❸	End Cover	Aluminum Die Casting	Black Paint
❹	Pilot Body	Polyacetal	
❺	Pilot Cover	Polyacetal	
❻	Piston	(※)Polyacetal	
❼	Spool	Aluminum · NBR	

※ 3 Position : Aluminum

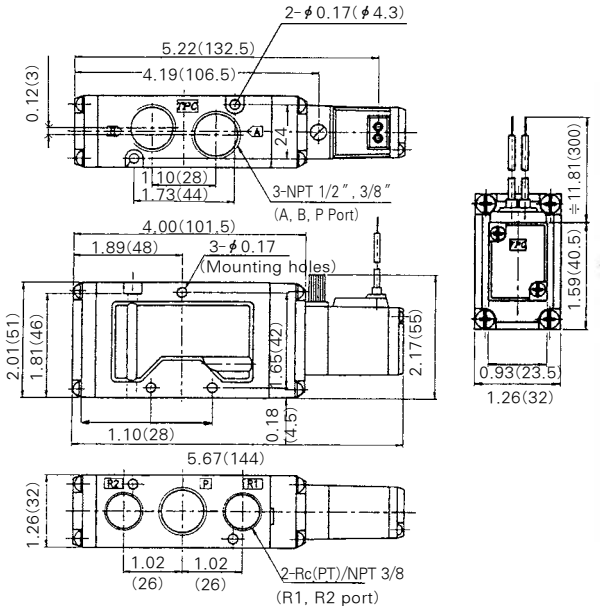
Spare Parts

No.	Description	Material	Notes
❽	Pilot Valve Ass'y	–	

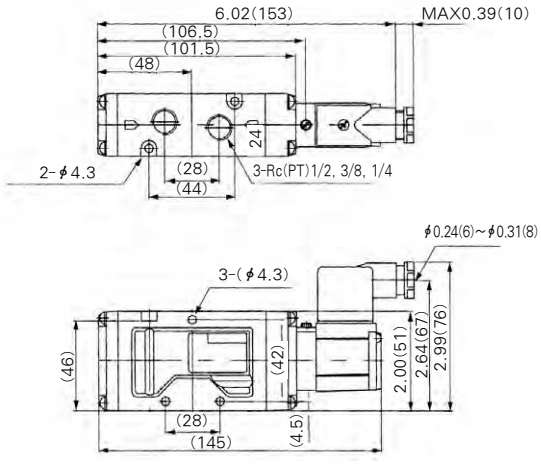
Body ported/2 Position Single Solenoid

inch(mm)

Grommet/DS512 ◯ - ◯ GC



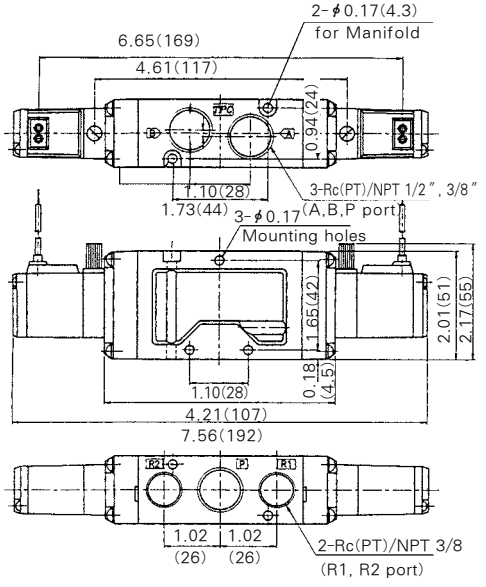
DIN Connector/UDS512 ◯ - ◯ DZ



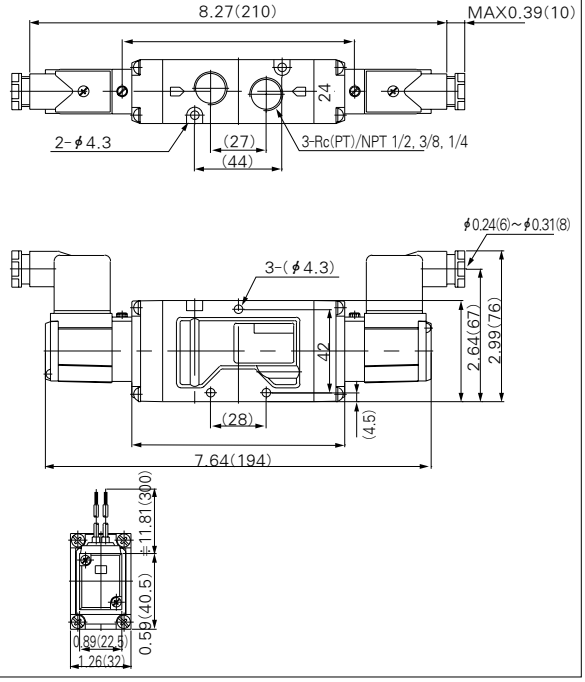
Body ported/2 Position Double Solenoid

inch(mm)

Grommet/DS5 22 ◯ - ◯ G



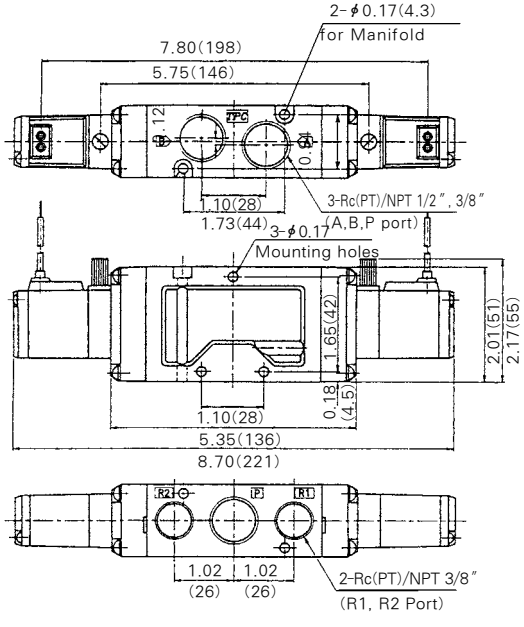
DIN Connector/UDS 5220 - ◯ DZ



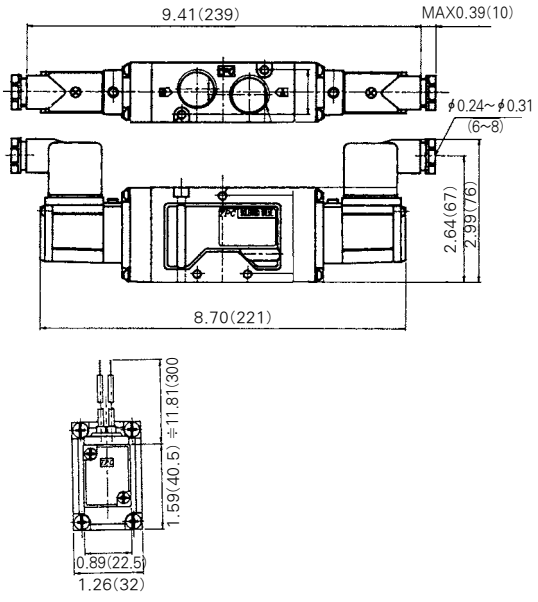
Body ported/3 Position Double Solenoid

inch(mm)

Grommet/DS 5320 - ◯G, UDS5420-◯G



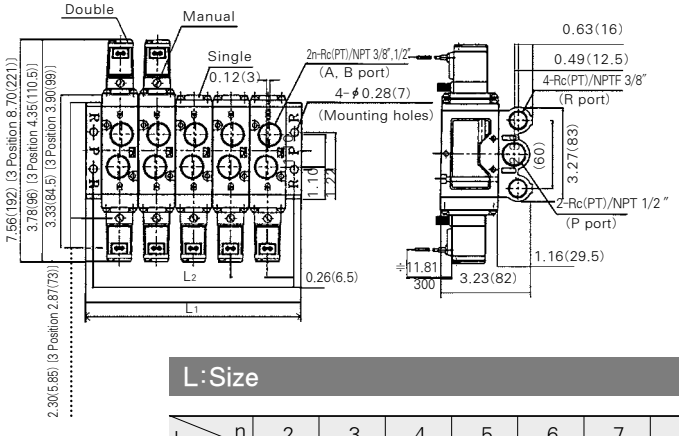
Din Connector / DS5320 - ◯DZ
DS5420 - ◯DZ



B Mount Type/Manifold Dimensions DSM5-30

inch(mm)

Common Exhaust/DSM5 - 20 - ◯◯1



inch(mm)

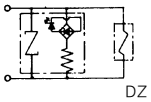
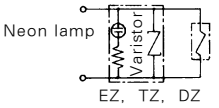
L:Size

n :station NO.

L \ n	2	3	4	5	6	7	8	9	10
L1	3.66(93)	4.96(126)	6.26(159)	7.56(192)	8.86(225)	10.16(258)	11.46(291)	12.76(324)	14.06(357)
L2	3.15(80)	4.45(113)	5.75(146)	7.05(179)	8.35(212)	9.65(245)	10.94(278)	12.24(311)	13.54(344)

Precautions

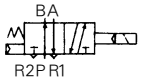
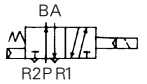
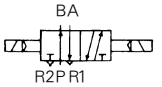
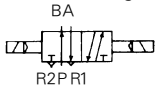
Indicator light / Surge Voltage Suppressor

Rating Voltage	AC, DC
24V less than	
200V less than	

(1) Grommet(G) with out lamp
(2) ZNR is called Varistor and it is surge voltage suppressor element.

Use as a 3 port Valve

Plugging one of the cylinder ports (A or B) enables use as a 3 port valve. The special applications such as a non-leakage valve should not be used. If used as a 3 port valve, it is preferred to make sure the exhaust port is open.

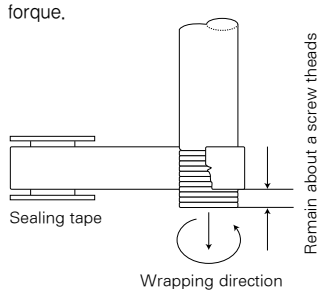
plug		B port (CYL.1port)	A port (CYL.2port)
Function		N.C	N.O
Solenoid	Single	(■)plug 	(■)plug 
	Double	(■)plug 	(■)plug 

Quality Of Fluid

② Filtration to 5 microns is enough.
② Incorrect operation of pneumatic products as well as environmental contamination could be caused by large quantity of drainage causes.
③ It is preferred to change the compressor oil or install a mist separator when there is a large amount of carbon powder from the compressor.

Piping

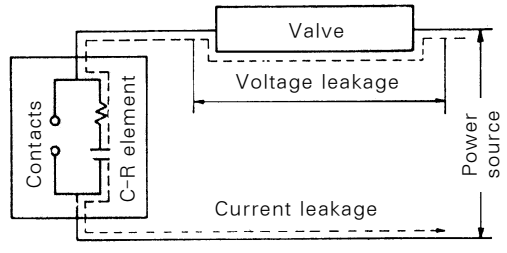
② Prior to piping, it is needed to clean up chips, cutting oil, dust etc.
② It is preferred to ensure that sealant material does not enter the port inside when installing piping of fitting into a port. Be sure to leave 1.5 to 2 threads exposed on the end of piping/fitting when using seal tape.
③ As for manifold type, it is preferred to check because manifold type is not provided at PE port by some possibility.
④ Tightening forque.



Therad	Appropriate tightening Psi(N · m)	Material
M3	44.08~55.46(0.31~0.39)	Polyacetal
	66.83~83.90(0.47~0.59)	Aluminum
M4	106.7~135.1(0.75~0.95)	Polyacetal
	163.5~206.2(1.15~1.45)	Aluminum
M5	213.3~284.4(1.5~2)	Polyacetal
Rc(PT)/NPT 1/8	995.4~1279.8(7~9)	Aluminum
Rc(PT)/NPT 1/4	1706.4~1990.8(12~14)	

Leakage Voltage

① It is needed to make sure that residual leakage voltage of AC coil must be less than 20% of the rated voltage for the leakage current, and when the switch is off, leakage voltage of DC coil must be less than 3% of the rated voltage.
② The leakage voltage could increase when using a C-R element.



Operating Environment

Warning

① The use in atmospheres where the valve is in direct contact with corrosive gases, chemicals, salt water, water or steam should be avoided.

② In event that it is used in atmosphere where there is possible contact with water drop-lets, oil, weld spatter, etc., it is preferred to take suitable preventative measures.

③ The use in a place subject to heavy vibrations and/or shocks should be avoided. Be sure to check the specifications for each series.

Use at Low Temperature

It is possible to use under 14" F(-10"C), but it is needed to take care so as to protect against freezing moisture.

Momentary Energizing

Be sure to check that the energizing time is more than 0.05 seconds when using a Double Solenoid type with momentary energizing.

Long periods of continuous energization

When the valve is to be continuously energized for a long periods, be sure to contact TPC.

How to fing the flow rate (At an temperature 20°C)

Subsonic flow : $P_1+0.1013 < 1.89(P_2+0.1013)$

$$Q=226S\sqrt{\triangle P(P_2+0.1013)}$$

Subsonic flow : $P_1+0.1013 \geqq 1.89(P_2+0.1013)$

$$Q=113S\sqrt{\triangle P(P_1+0.1013)}$$

Q : Flow rate [l /min(ANR)]
S : Effective area(mm^2)
$\triangle P$: Pressure differential(P_1-P_2)[MPa]
P_1 : Upstream pressure[MPa]
P_2 : Downstream pressure[MPa]

※ Multiply the flow rate calculated with the above formula by the following coefficient for compensation when the air temperature is different.

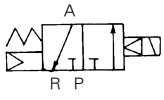
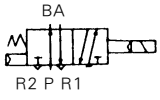
Air temperature(°C)	-20	-10	0	10	30	40	50	60
Coeff, for compensation	1.08	1.06	1.04	1.02	0.98	0.97	0.95	0.94

Lubrication

① For the valve, it is needed to fabricate for life at manufacture, and it does not require lubrication in service.

② Be sure to use turbine oil class 1(ISO VG32) in event that a lubricant is used in the system.
With the use of other lubricant oil, malfunction could result. Be sure to contact us for suggested turbine oil class 2(ISO VG32).

Remark

Port	DS300	DS3000, DS5000
Supply	P(SUP)	
Cylinder	A(CYL)	A(CYL.2), 및 B(CYL.1)
Exhaust	R(EXH)	R1(EXH2), 및 R2(EXH1)
Symbol (Single Solenoid)		
	S:P(SUP)	